Leil® SAUNAS

Construction Guide

Como 1-120

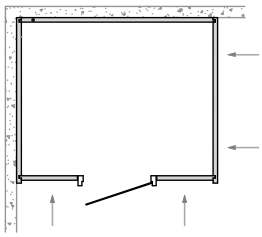


V070126

All wooden components are supplied unfinished and unprotected. A suitable finishing coat must be applied to all interior and exterior wooden surfaces immediately after installation.

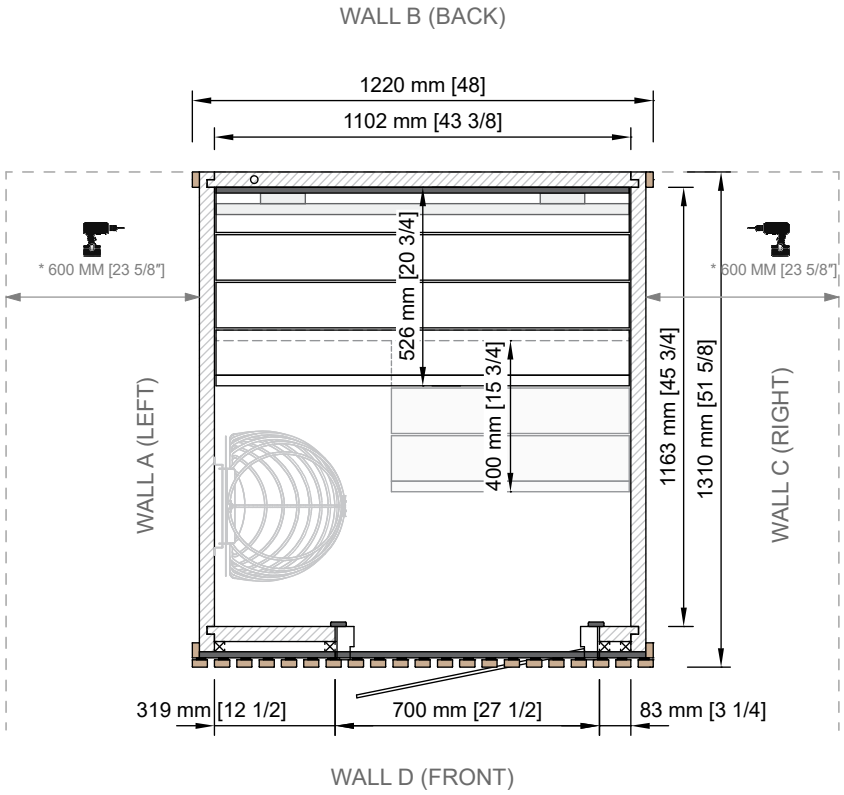
Read the manual and check the parts for completeness before assembly!
Images are illustrative and may differ from reality, the construction principle is the same.

*** minimum space required for installation**

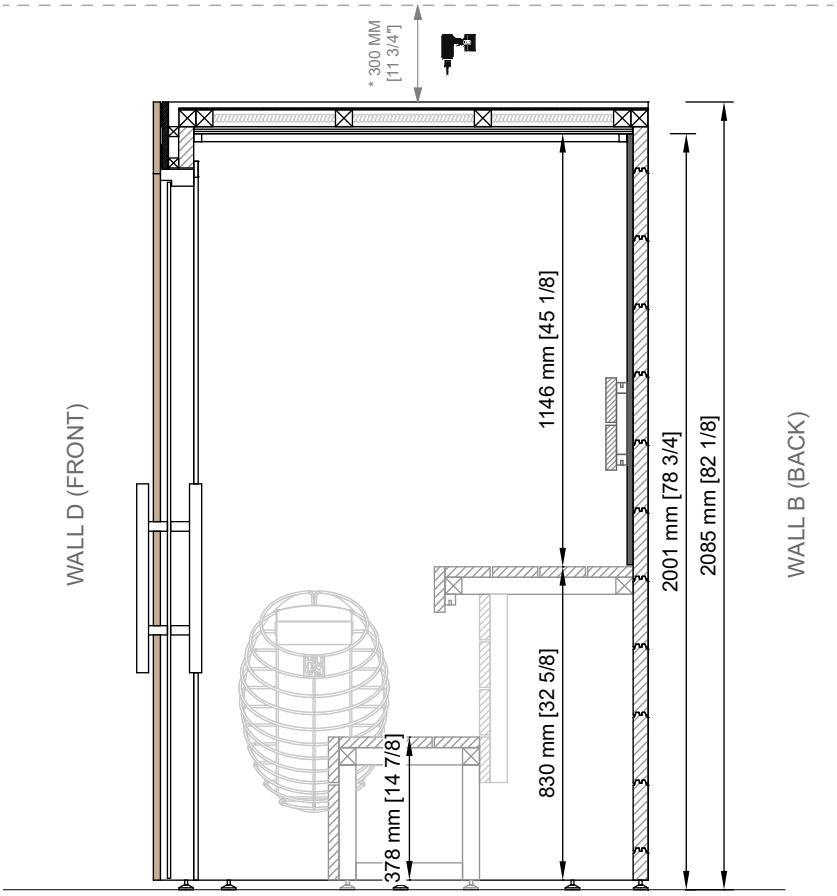


To place the sauna in a corner, assemble the wall logs first, then push it against the walls.

Layout Plan:



Cross Section:



DETAILS LIST - Wall Logs:

Marking	Detail	Note	Length mm	Length in	Pcs.
007	40x188 [1 5/8″×7 3/8″] Wall Log		1142	45″	10+1*
006	40x85 [1 5/8″×3 3/8″] Wall Log		1142	45″	1
008	40x118 [1 5/8″×4 5/8″] Wall Log		1142	45″	1
005	40x118 [1 5/8″×4 5/8″] Wall Log		1142	45″	1
000	40x188 [1 5/8″×7 3/8″] Wall Log	*extra side wall logs (use only if nescessary)*	1297	51 1/8″	2*
010	40x188 [1 5/8″×7 3/8″] Wall Log		1270	50″	10
009	40x175 [1 5/8″×6 7/8″] Wall Log		1270	50″	1
011	40x93 [1 5/8″×3 5/8″] Wall Log		1270	50″	1
013	40x188 [1 5/8″×7 3/8″] Wall Log		1270	50″	10
012	40x175 [1 5/8″×6 7/8″] Wall Log		1270	50″	1
014	40x93 [1 5/8″×3 5/8″] Wall Log		1270	50″	1
003	40x188 [1 5/8″×7 3/8″] Wall Log		339	13 3/8″	10
001	40x85 [1 5/8″×3 3/4″] Wall Log		339	13 3/8″	1
004	40x188 [1 5/8″×7 3/8″] Wall Log		103	4″	10
002	40x85 [1 5/8″×3 3/4″] Wall Log		103	4″	1
	Hitting Block				2

Facade:

P-1	27x27 [1 1/8″×1 1/8″] Vertical post		2060	81 1/8″	4
P-2	27x27 [1 1/8″×1 1/8″] Horiz. post		690	27 1/8″	2
	20x40 [3/4″×1 5/8″] Deco. Slats		2060	81 1/8″	14+4*
	20x40 [3/4″×1 5/8″] Deco. Slats		190	7 1/2″	11+1*
	Facade panel: LEFT		359 x 2060	14 1/8" × 81 1/8"	1
	Facade panel: RIGHT		123 x 2060	4 7/8" × 81 1/8"	1
	Facade panel: CENTER		698 x 178	27 1/2" × 7"	1

Ceiling:

	Ceiling element 1		674 x 1241	26 1/2" × 48 7/8"	1
	Ceiling element 2		424 x 1241	16 3/4" × 48 7/8"	1

Doors:

U-1	Glass Door		690 x 1880	27 1/8" × 74"	1
	Door handle				1
	Screw Cover Caps				8

Moldings, Tapes, Sealing strips:

DI-0	21x21 [7/8″] Ceiling Molding	*Cut to length!*	2100	82 5/8″	4
UL-1	12x42 [1/2×1 5/8″] Door Molding	*Cut to length!*	2200	86 5/8″	3
	Rubber Sealing Strip	*For ceiling elements*	2400	94 1/2″	1

*** Spare parts included for replacement in case of damage or missing components.**

DETAILS LIST - Sauna Benches:

Marking	Detail	Note	Length mm	Length in	Pcs.
	Top Bench		526 x 1094	20 3/4" × 43 1/8"	1
	Bottom Bench		400 x 630	15 3/4" × 24 3/4"	1
	Horizontal Support 45x45 [1 3/4″×1 3/4″]				1
	Bench Side Frame		372 x 350	14 5/8" × 13 3/4"	1
	Bench Skirt		498 x 1094	19 5/8" × 43 1/8"	1
	Backrest		246 x 1094	9 5/8" × 43 1/8"	1

Fasteners and Accesories:

	Adjustable Leg M8x40	+ *rubber pads*	Ø 38 mm	Ø 1 1/2"	12
	Plastic Fixing Clips	*for decorative slats*			64+1*
	Screw 6x13.5	*for fixing clips*			64+1*
	Screw 4.5x70				70
	Screw 4.5x60				250
	Screw 3.5x50				5
	Lost- Head Nail 40 mm				100
	Ventilation Valve Ø100 [3 7/8″]				1

Optional Extras - If Ordered Additionally:

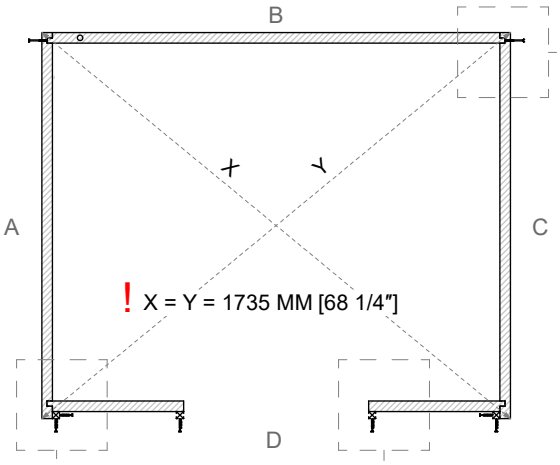
	Decorative Back Wall Panel		1094 x 1140	43 1/8" × 44 7/8"	1
	LED Lighting Set 1	*for top bench only*			1
	LED Lighting Set 3	*for top bench and backrest*			1

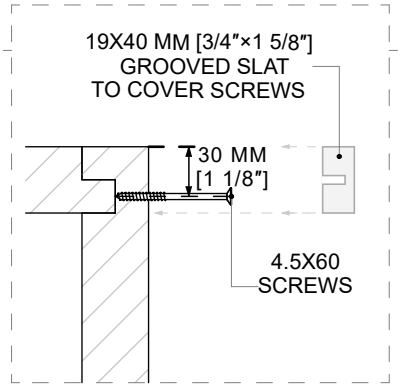
*** Spare parts included for replacement in case of damage or missing components.**

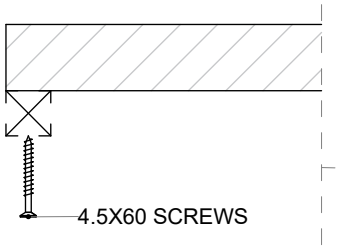
*** Spare parts included for replacement in case of damage or missing components.**

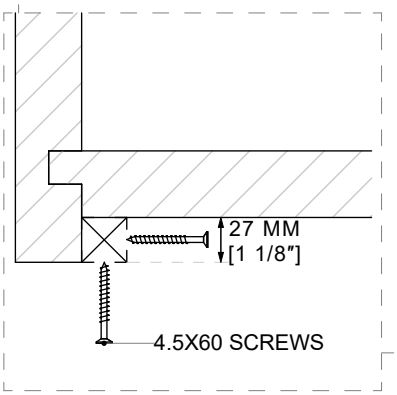
Wall Assembly:

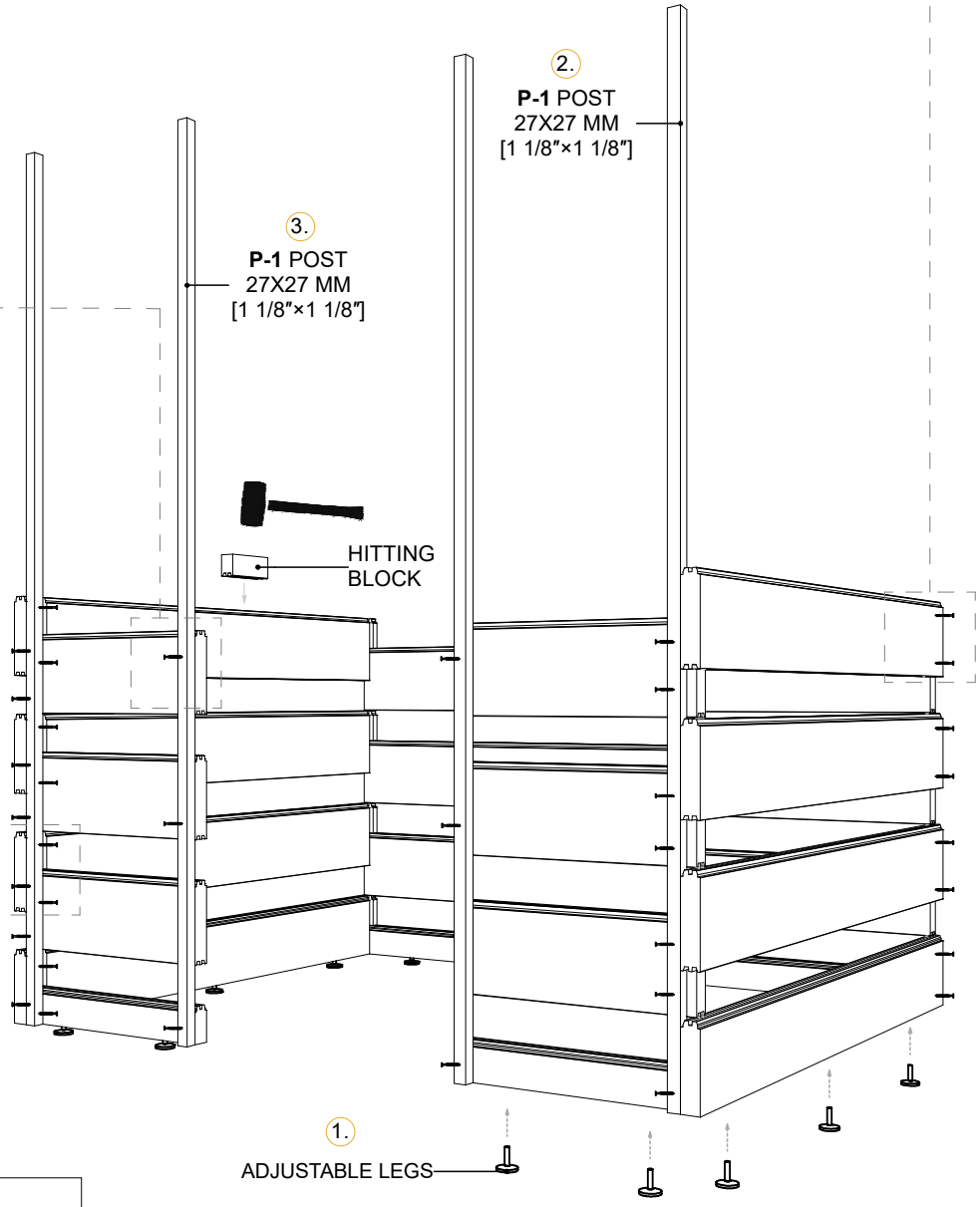
Top View





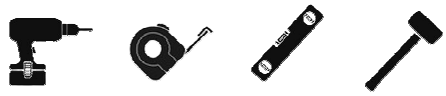




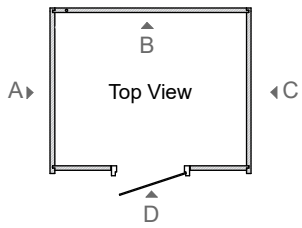


#. - installation sequence

Required Tools:

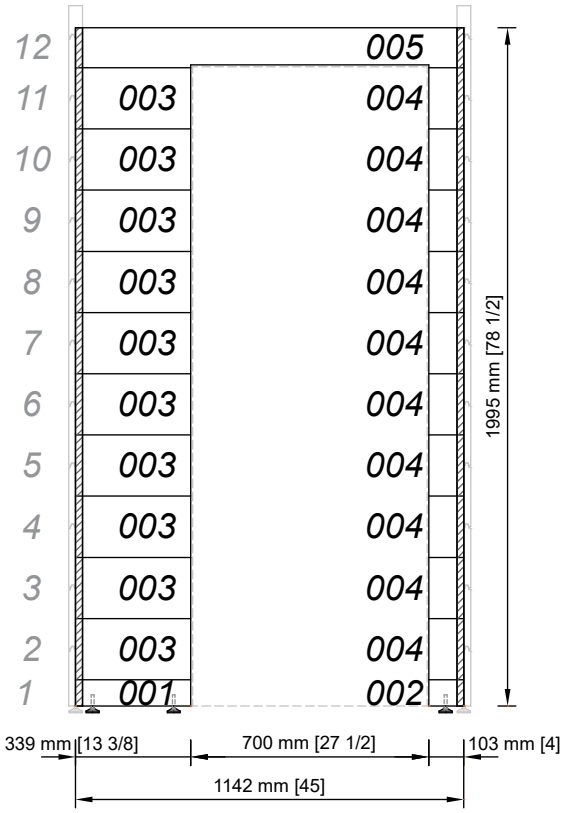


Wall Layout:

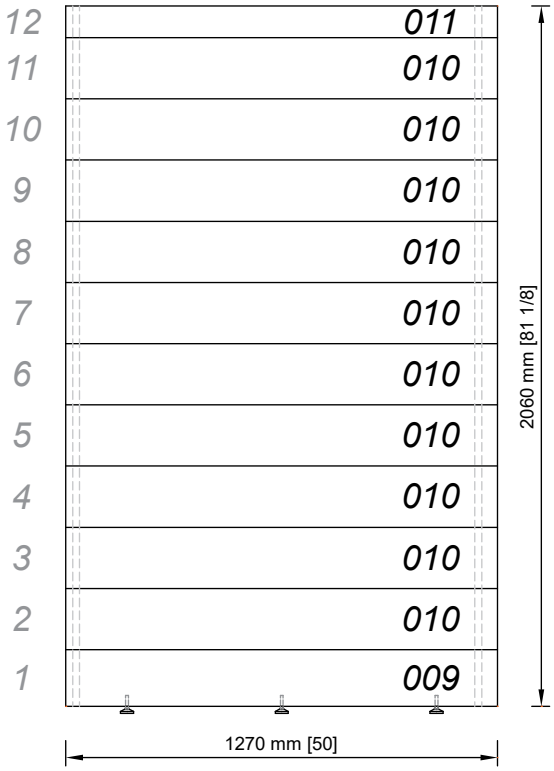


Continue stacking the wall logs according to the layout plan.
As you proceed, ensure that the pre-drilled cable conduit drillings are properly aligned.
To make ceiling installation easier, do not install the top wall log on the right wall at this stage.

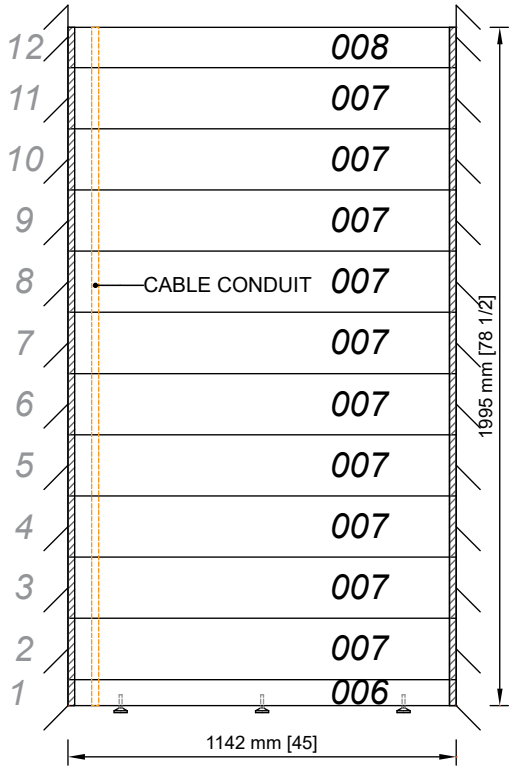
WALL D (FRONT)
VIEW FROM THE OUTSIDE



WALL A (LEFT)
VIEW FROM THE OUTSIDE

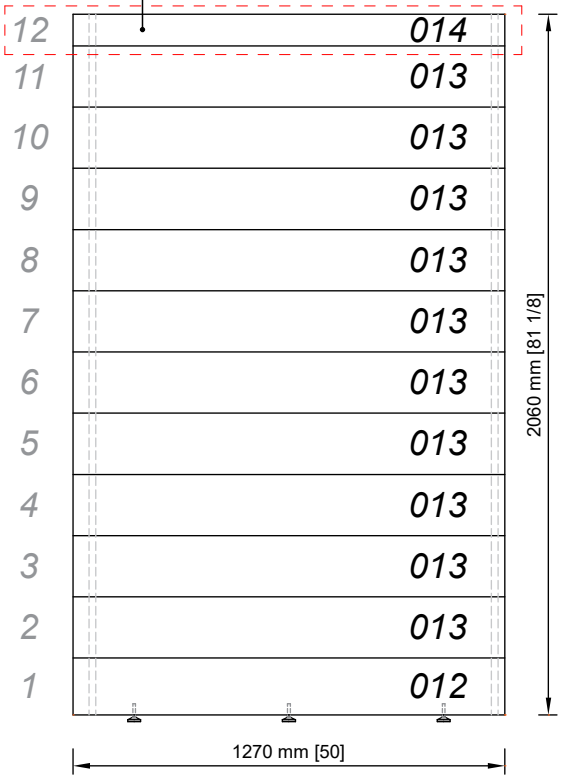


WALL B (BACK)
VIEW FROM THE INSIDE

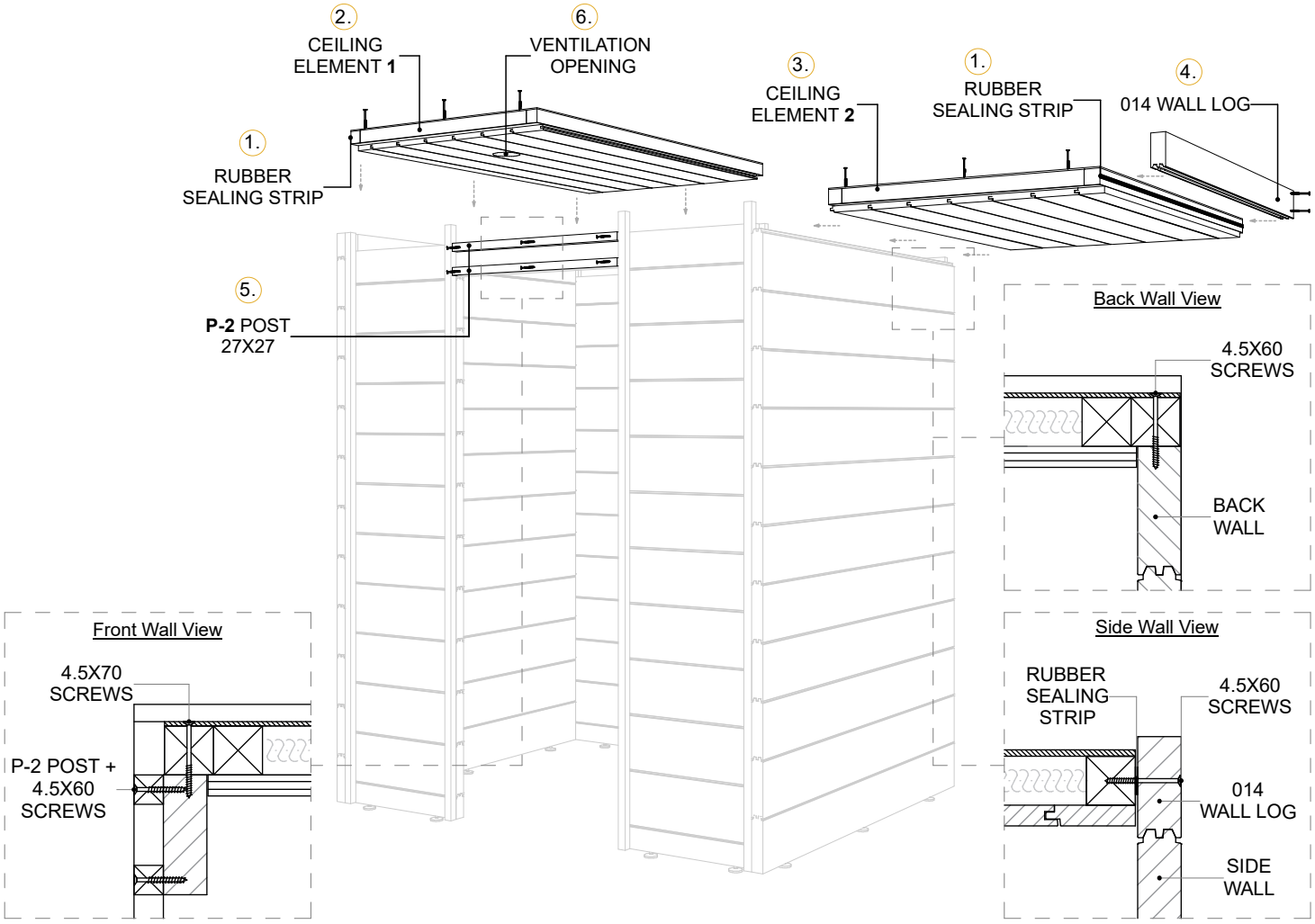


! INSTALL THE LAST WALL LOG AFTER THE CEILING ELEMENTS HAVE BEEN FITTED.

WALL C (RIGHT)
VIEW FROM THE OUTSIDE



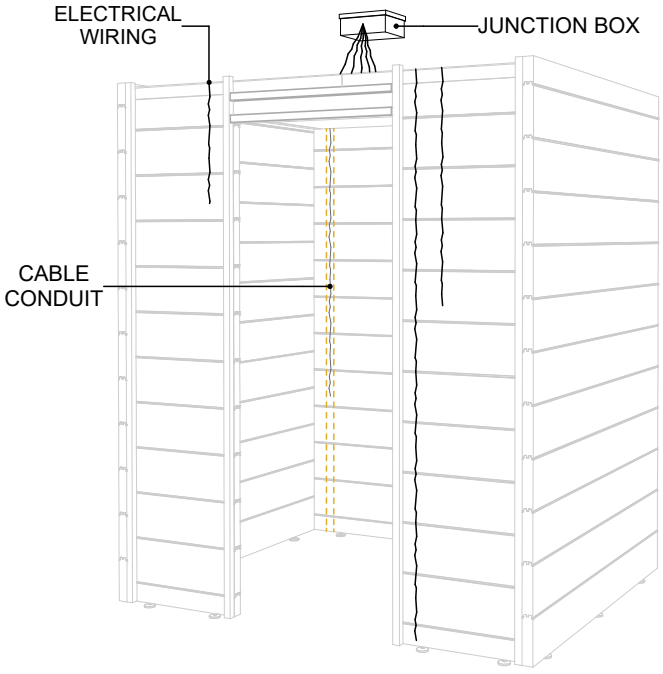
Ceiling Installation and Wiring:



Electrical Wiring:

Choose the preferred side for installing the sauna controller, and plan the placement of the temperature sensors to ensure accurate readings and optimal performance.

Route the electrical wiring for the control panel, sensors and LED lighting under the sauna benches and behind the backrests (if ordered additionally) through the cable conduit, across the ceiling and along the front walls.



! **Complete these steps before attaching the facade panels.**

Connect the main power cable to the LED lighting wiring in the junction box.

The junction box can be placed on top of the ceiling elements for easy access and concealment, or in any other accessible location depending on site conditions.

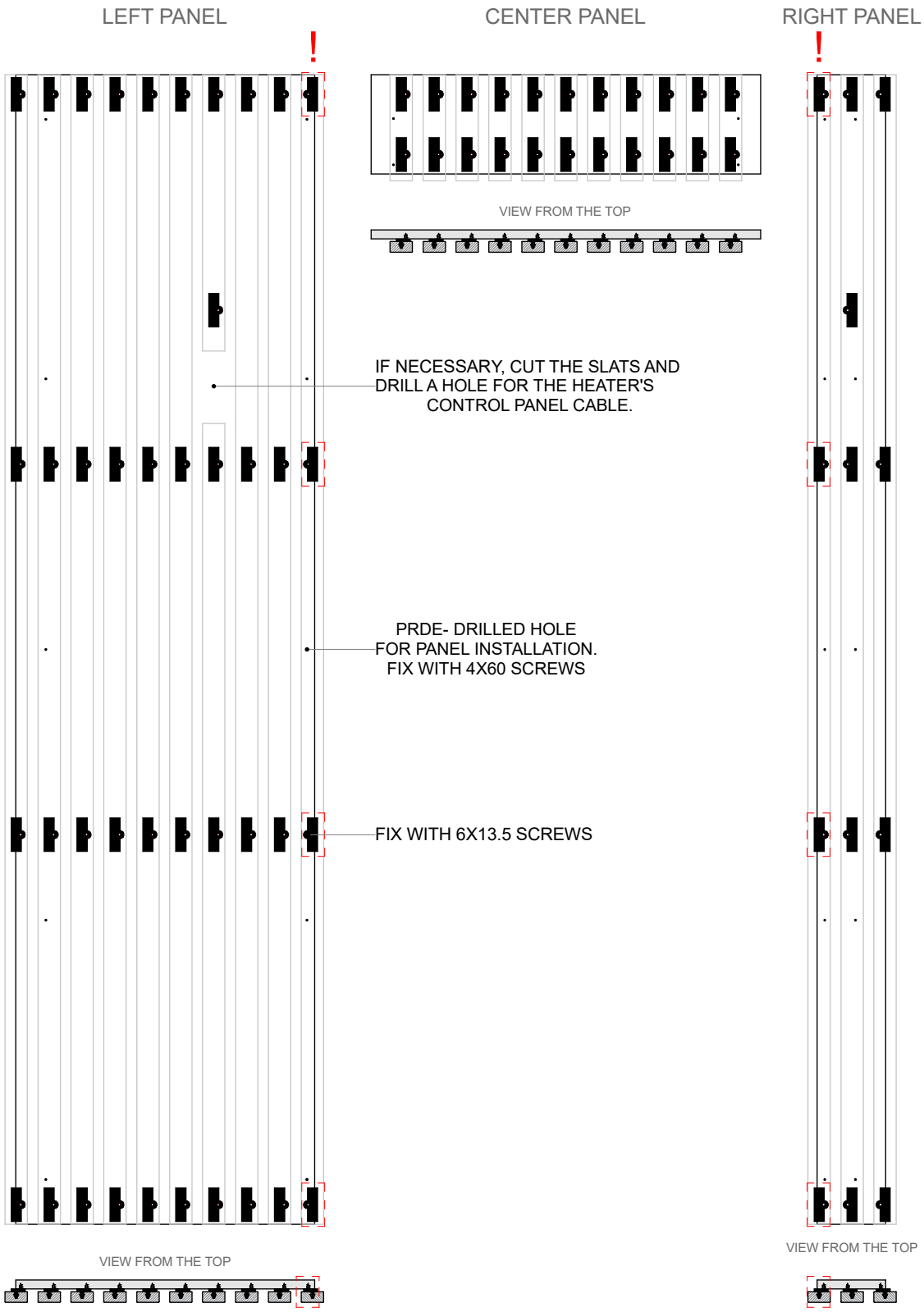
! **Electrical installation must be carried out by a certified electrician to ensure safety and compliance with local regulations.**

Fixing Clip Mounting Layout:

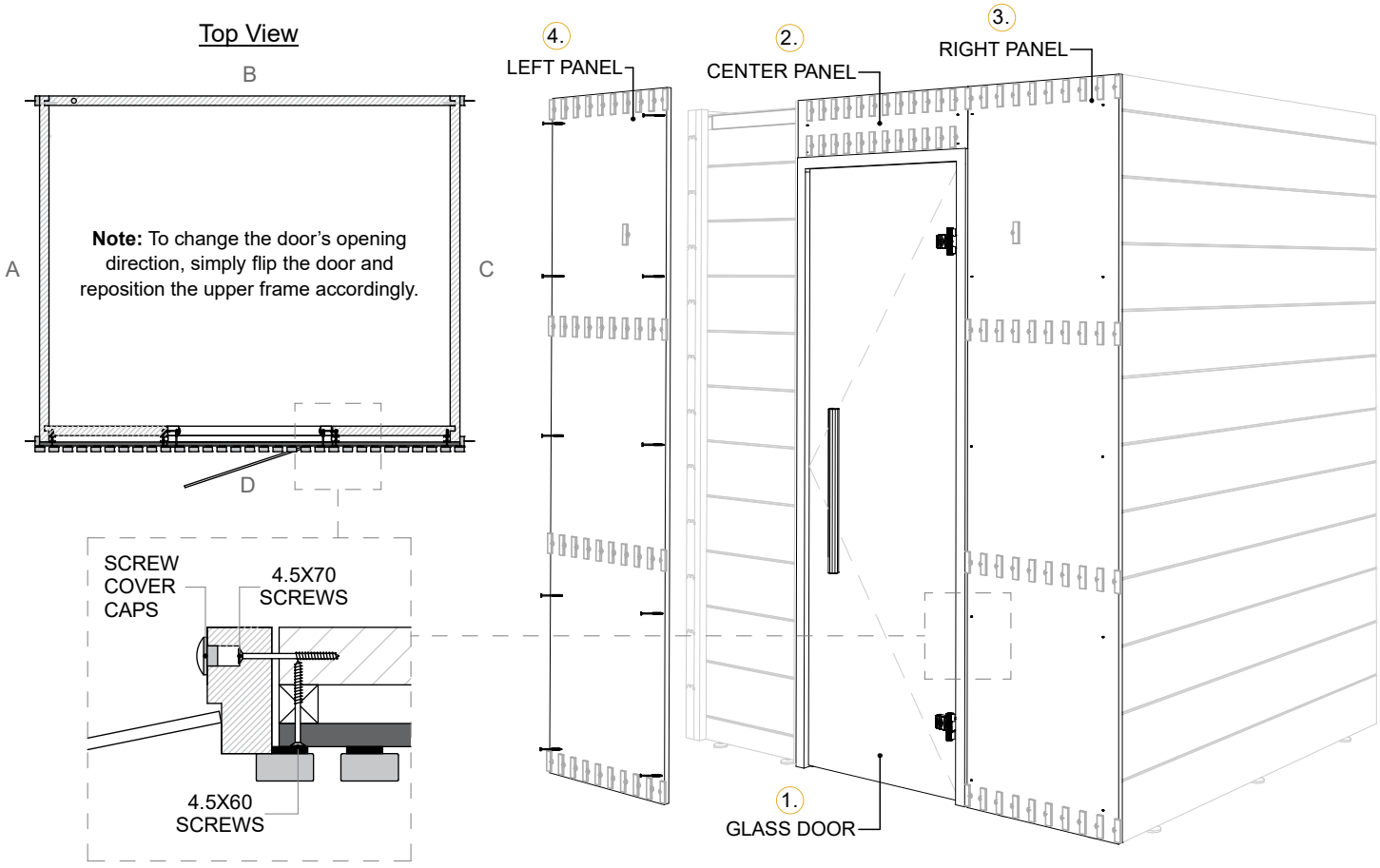
! **Confirm that all electrical conduits, wiring, and associated components are completely installed, tested, and approved in their final locations prior to fixing the facade panels in place.**

Attach the fixing clips to the facade panels using 6×3.5 mm screws, following the provided layout.

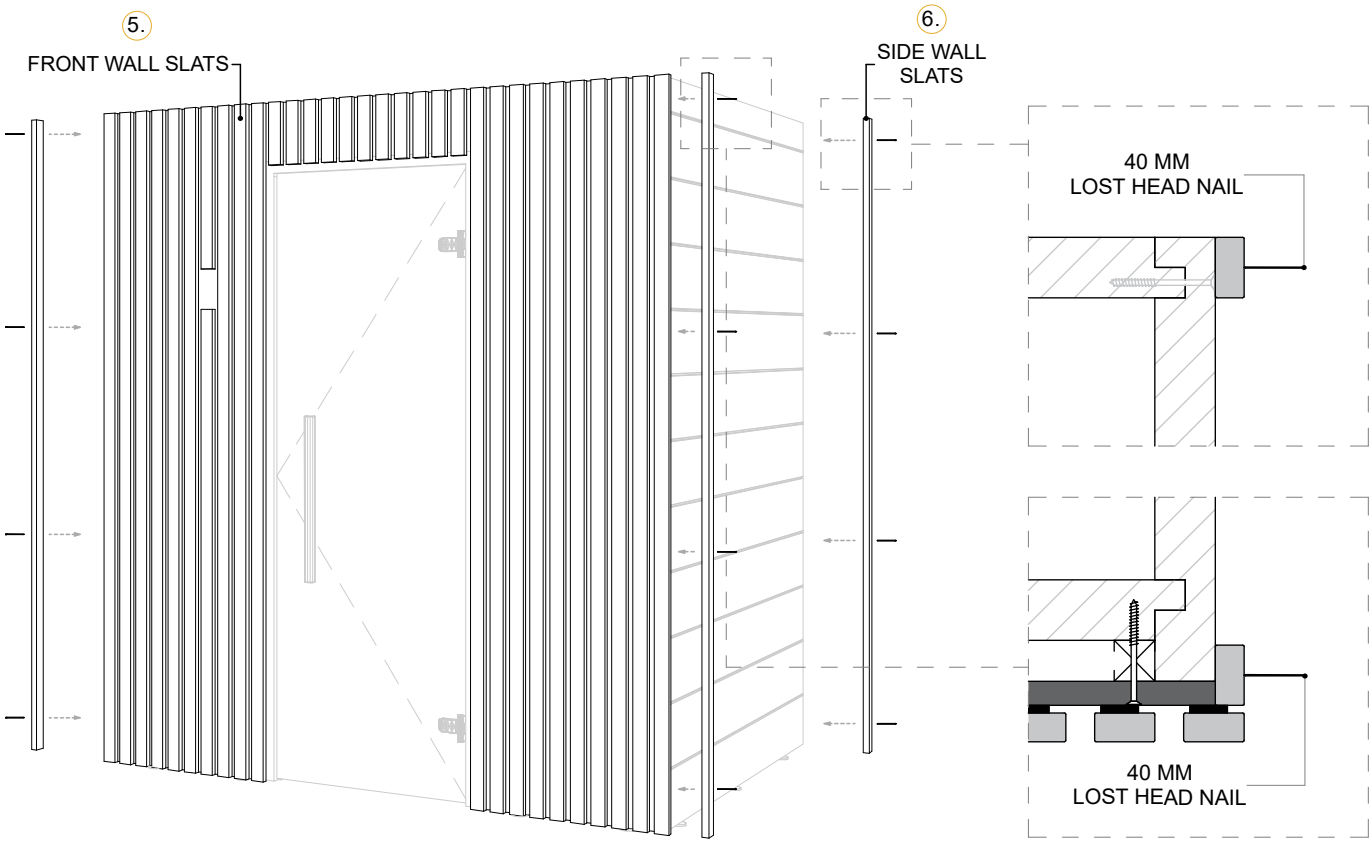
! Ensure each clip is positioned correctly—the screw placement affects the spacing, so pay close attention to maintain even gaps between the decorative slats.



Door and Facade Panel Installation:

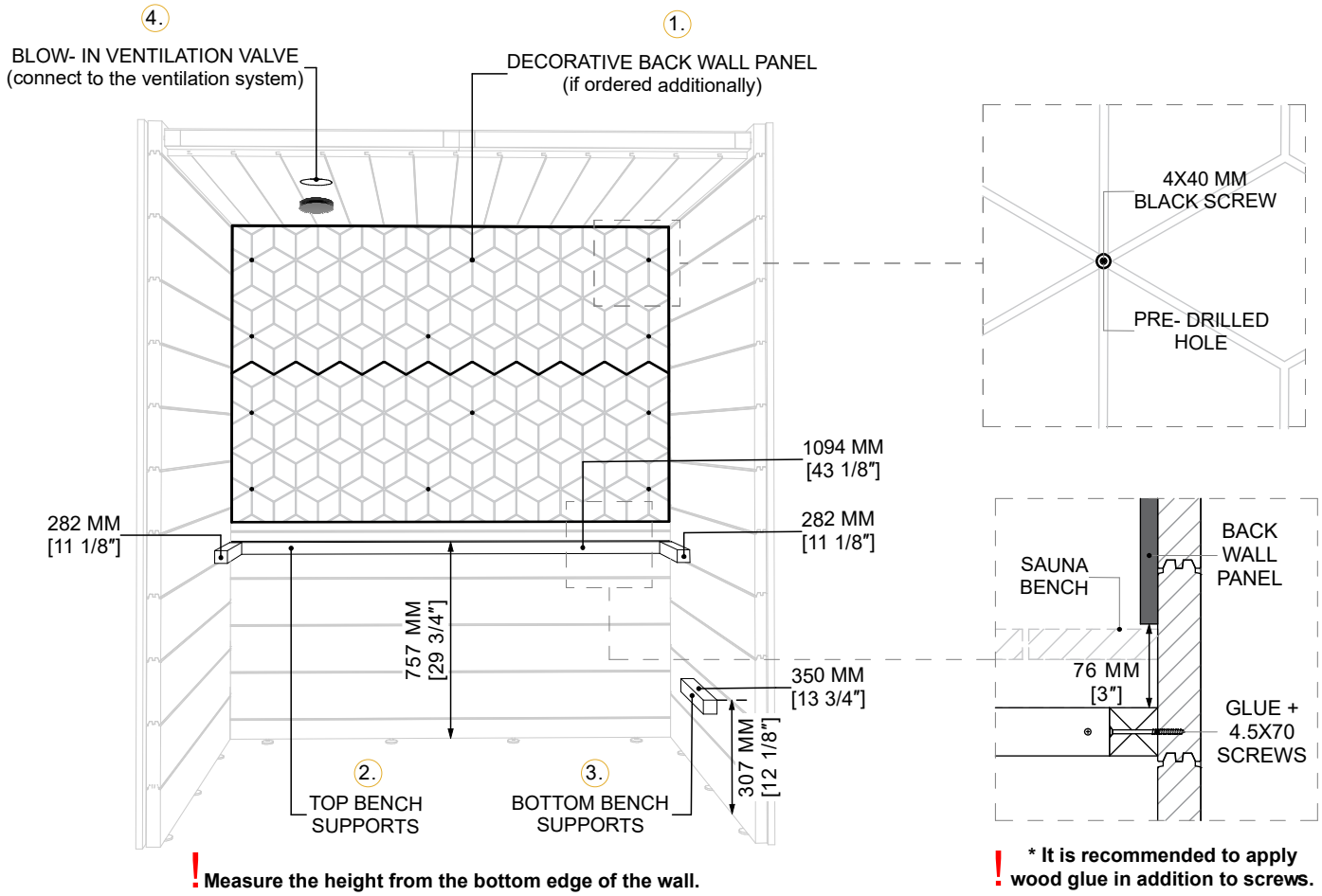


Decorative Slats:



! Apply a suitable finish to the decorative slats prior to installation, then snap them securely into place.
Please note that the slats are not intended to be removed and reinstalled.
Spare slats are provided in case of installation errors.

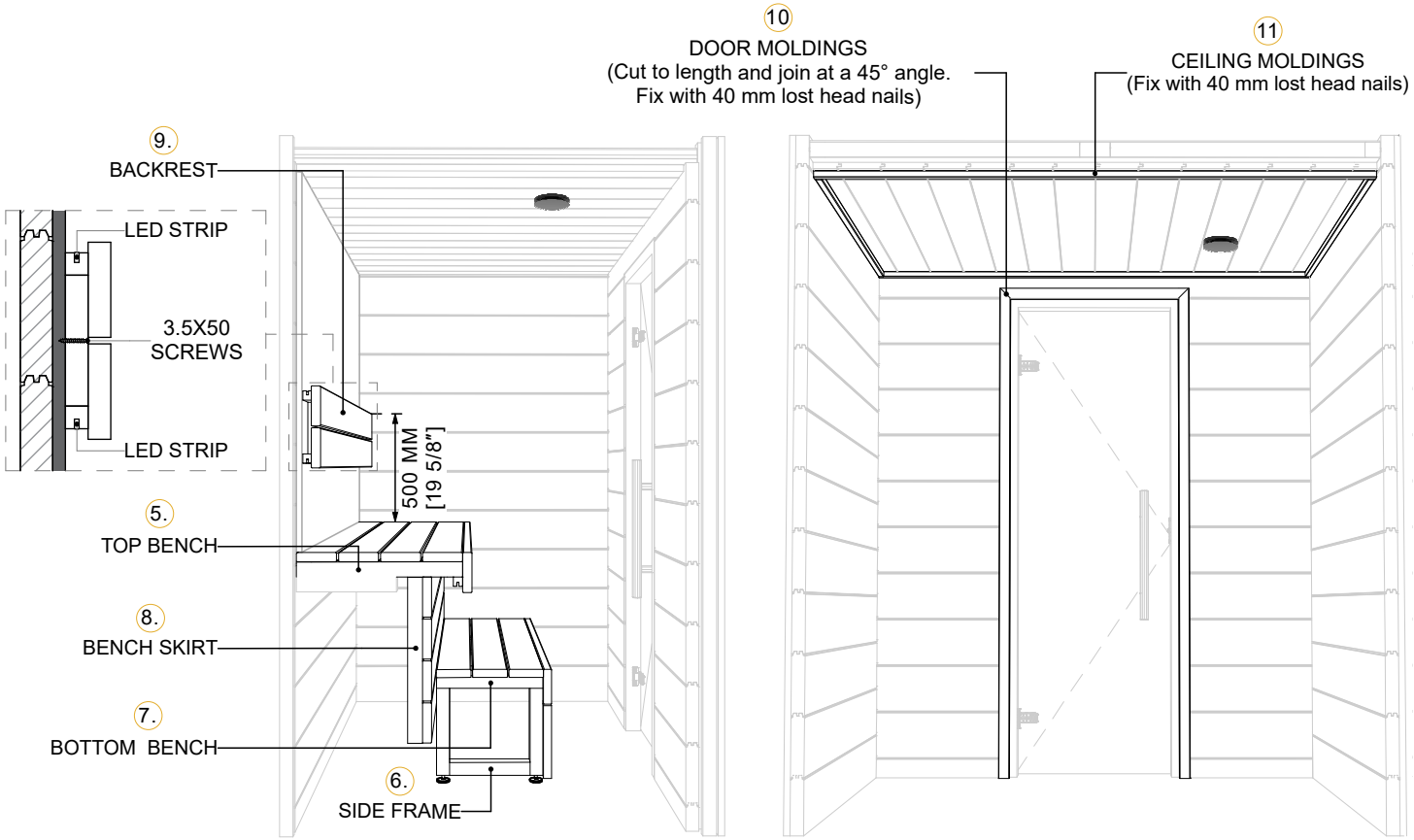
Back Wall Panel, Ventilation, and Bench Supports



! **Measure the height from the bottom edge of the wall.**

! *** It is recommended to apply wood glue in addition to screws.**

Sauna Benches and Moldings



Safety Requirements and Maintenance

Safety Requirements

Electrical Safety:
Only a certified electrician should install or service the sauna heater.
Use a properly grounded, sauna-rated power supply. Do not use extension cords or power strips.

Ventilation:
Ensure adequate ventilation to allow fresh air circulation and prevent overheating or humidity buildup.
Proper ventilation ensures a steady flow of fresh air, helps maintain a consistent temperature, removes excess humidity, and prevents mold or wood damage.

Heater Placement & Use:
Keep flammable materials (e.g. towels, paper, clothing) away from the heater.
Never cover the heater or place objects on it.
Follow the manufacturer's guidelines for sauna stone placement.

User Safety:
Limit sauna sessions to 15–20 minutes.
Stay hydrated and exit immediately if you feel dizzy, nauseated, or uncomfortable.
Children must be supervised at all times.
Pregnant individuals and people with heart conditions should consult a doctor before use.

Fire Safety:
Keep a smoke detector and fire extinguisher nearby (outside the sauna room).
Do not use candles or open flames inside the sauna.

Maintenance Guidelines

Wood Protection (Required):
Treat all wood surfaces with sauna-safe, heat-resistant finish after installation.
Reapply as needed to prevent damage.

After Use:
Leave the door open to allow moisture to escape and air to circulate.
Wipe down benches and walls with a damp cloth to remove sweat and residue.
Weekly inspect the heater and stones for cracks or displacement.
Clean the floor to remove dirt and debris.
Monthly check for signs of mold or mildew and clean with a mild sauna-safe disinfectant if needed.
Tighten screws and fittings if any parts have loosened.
Annually replace sauna stones if they are cracked or crumbling.
Have a licensed technician inspect the electrical components and heater performance.

General Tips:
Avoid harsh cleaners; use only non-toxic, sauna-safe products.
Use towels on benches to reduce sweat buildup and protect wood surfaces.
Re-oil or lightly sand wooden surfaces if they become dry or splintered (only with appropriate products).

⚠ Important Notice

Failure to follow these safety and maintenance requirements may result in damage not covered by warranty and may lead to limitation or voiding of the manufacturer's warranty.